

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4

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www.tssa.org

September 18, 2013

BEN CHEN CERTIFIED CASTINGS INC 60-8 BRISTOL RD E NO 308 MISSISSAUGA ON L4Z 3K8 CA

Service Request Type: BPV-Fitting Registration

Service Request No.: 1247946

Your Reference No.:

Registered to:

QINGDAO H R INTERNATIONAL CO LTD

Dear BEN CHEN,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.:

0A16313.5

Main Design No.:

Threaded fittings ASME B16.3, Threaded Unions ASME B16.39 and Pipe nipples

ASTM A733 (refer to the attachment to the Statutory Declaration Form)

Expiry Date:

18-Sep-2023

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Mark Valcic P. Eng. Engineer BPV

Tel.: 416-734-3494 Fax: 416-231-6183 Email: mvalcic@tssa.org



TECHNICAL STANDARDS & SAFETY AUTHORITY
14th Floor, Centre Tower
3300 Bloor Street West
Toronto, Ontario
Canada M8X 2X4

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

# STATUTORY DECLARATION

Registration of Fittings					
I, ZHAOCUN YIN ,OWNER					
(Name and Position, e.g. President, Plant Manager, Chief Eng.	neer)				
of QINGDAO SHINVY VALVE CO LTD					
(Name of Manufacturer)		<del></del>			
Located at JINLING INDUSTRY PARK, JIHONGTAN, CHENGYANG, QINGDAO.053	22 55676066	0532 55676056			
AND THE RESIDENCE OF THE PROPERTY OF THE PROPE	ephone No.)	(Fax No.)			
do solemnly declare that the fittings listed hereunder, which are subject to the <i>Teo</i> and Pressure Vessels Regulation, comply with all of the requirements of ASTM A197,ASME B16.3 B16.4,B16.39 ANSI B1.20.1 & ASTM A53 ASTM A10 NO.1,FILE NO.2					
(Title of recognized North American Standard) which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;					
or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.					
I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of <a href="ISO9001:2008">ISO9001:2008</a>					
(drawings, calculations, test reports, etc.)					
Declared before me at	inee	of Ontario			
1/2	12	NO113.			
(Signature)	(Signature of	Declarer)			
FOR OFFICE USE ONLY	5507 89				
To the best of my knowledge and belief, the application meets the requirements of the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category	Technical Standards and Safety Authority	Boilers ar Pressure Vessels Safety Program			
To the best of my knowledge and belief, the application meets the requirements of the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, and	Standards and Safety	Pressure Vessels Safety Program			
To the best of my knowledge and belief, the application meets the requirements of the <i>Technical Standards and Safety Act</i> , Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category	Standards and Safety Authority REC	Pressure Vessels Safety Program			
To the best of my knowledge and belief, the application meets the requirements of the <i>Technical Standards and Safety Act</i> , Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category  CRN:	Standards and Safety Authority	Pressure Vessels Safety Program			
To the best of my knowledge and belief, the application meets the requirements of the <i>Technical Standards and Safety Act</i> , Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category  CRN:  Registered by:  MARK VALCIC, P-ENG  Dated:  SEPT. /8, 70013  NOTE: This registration expires on:	Standards and Safety Authority REC	Pressure Vessels Safety Program			

## ATTACH FILE 1 Title of the Standards of Construction

## Class 150 Malleable Iron Pipe Fittings

drawing	Article	Standard	
S-01	90deg & 45deg Elbows,		
	Tees, Crosses(Straight Sizes)		
S-02	90deg Elbows, &	NA-tori-1. ACTNA A 107/107NA	
	Crosses(Reducing Sizes)	Material: ASTM A197/197M  Dimensions: ASME B16.3  Threads: ANSI B 1.20.1	
S-03	Tees(Reducing Sizes)		
S-05	90deg & 45deg Street Elbows,		
S-06	Couplings		
S-07	Caps		
S-09 Un		Material: ASTM A197/197M	
	Unions	Dimensions: ASME B16.39	
		Threads: ANSI B 1.20.1	
S-10	Bushings	Dimensions: ASME B 16.14	
S-11	Square Head Plugs	Material: ASTM A197/197M	
S-14	Locknuts	Threads: Threads: ANSI B 1.20.1	

### Pipe Nipples

		Material: ASTM A53 , ASTMA106	
S-15	Steel Pipe Nipple	Dimensions: ASTM A733,	
		Threads: ANSI B 1.20.1	

# Pressure-temperature Ratings for Malleable Iron fittings,

Temperature, °F	Class 150, psig
-20 to 150	300
200	265
250	225
300	185
350	150 [Note (1)]
400	0.00
450	
500	
550	0.0

#### Note:

(1) Permissible for service temperature up to 366°F, reflecting the temperature of saturated steam at 150psig

